



JFW

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:  
**TOWNES et al.**

Serial No.: 10/724,100  
Filed: 12/1/03

Group: 3745  
Examiner: VERDIER, Christopher M.

For: BLADE COOLING

**PRIORITY CLAIM SUBMISSION AND CERTIFIED COPY**

Date: June 14, 2005

Hon. Commissioner of Patents  
P.O. Box 1450  
Alexandria, VA 22313-1450

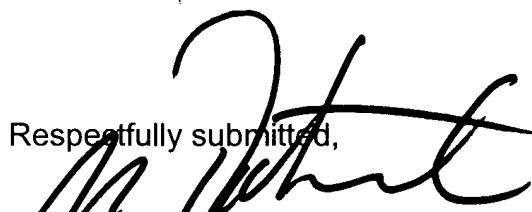
Sir:

It is respectfully requested that under the provisions of 35 USC 119/365, this application be given the benefit of the foreign filing date of the following, a certified copy of which is attached hereto:

Application No.  
0228443.8

Country of Origin  
Great Britain

Filed  
12/6/02

  
Respectfully submitted,  
W. Warren Taltavull  
Reg. No. 25647

MANELLI DENISON & SELTER PLLC  
2000 M Street N.W. Suite 700  
Washington D.C. 20036  
202 261 1047

**THIS PAGE BLANK (USPTO)**



The Patent Office  
Concept House  
Cardiff Road  
Newport  
South Wales  
NP10 8QQ

, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents has re-registered under the Companies Act 2006 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or inclusion as, the last part of the name of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name in which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., plc, P.L.C. or PLC.

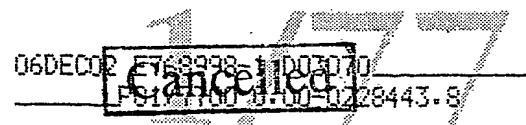
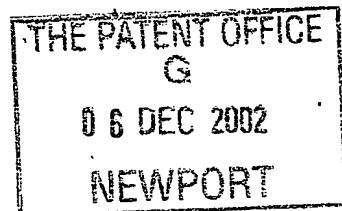
Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.

Signed

Dated 20 October 2003

**CERTIFIED COPY OF  
PRIORITY DOCUMENT**

**THIS PAGE BLANK (USPTO)**

**Request for grant of a patent**

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form)

The Patent Office

06DEC02 E768998-1 DO Cardiff Road  
P01/7700 0.00 NEWPORT NP10 8QQ  
South Wales  
NP10 8QQ

## 1. Your reference

DY3054

## 2. Patent application number

(The Patent Office will fill in this part)

0228443.8

06 DEC 2002

3. Full name, address and postcode of the or of each applicant (*underline all surnames*)

ROLLS-ROYCE PLC  
65 BUCKINGHAM GATE  
LONDON  
SW1E 6AT

Patents ADP number (*if you know it*)

3970002

If the applicant is a corporate body, give the country/state of its incorporation

ENGLAND

## 4. Title of the invention

BLADE COOLING

5. Name of your agent (*if you have one*)

M A GUNN

"Address for service" in the United Kingdom to which all correspondence should be sent (*including the postcode*)

ROLLS-ROYCE plc  
PATENTS DEPARTMENT  
PO BOX 31  
DERBY  
DE24 8BJ

Patents ADP number (*if you know it*)

3970004

6. If you are declaring priority from one or more earlier patent applications, give the country and the date of filing of the or of each of these earlier applications and (*if you know it*) the or each application number

Country

Priority application number  
(*if you know it*)

Date of filing  
(day / month / year)

7. If this application is divided or otherwise derived from an earlier UK application, give the number and the filing date of the earlier application

Number of earlier application

Date of filing  
(day / month / year)

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer 'Yes' if:

YES

- a) any applicant named in part 3 is not an inventor, or
- b) there is an inventor who is not named as an applicant, or
- c) any named applicant is a corporate body.

See note (d))

**Patents Form 1/77**

9. Enter the number of sheets for any of the following items you are filing with this form.  
Do not count copies of the same document

Continuation sheets of this form

Description	9
Claim(s)	2
Abstract	1
Drawing(s)	3 <i>(Handwritten mark)</i>

10. If you are also filing any of the following, state how many against each item.

Priority documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (*Patents Form 7/77*) 3

Request for preliminary examination and search (*Patents Form 9/77*) 1

Request for substantive examination (*Patents Form 10/77*) 1

Any other documents  
(please specify)

**DEPOSIT ACCOUNT FEE SHEET**

I/We request the grant of a patent on the basis of this application.

Signature

Date

5.12.2002

11. 12. Name and daytime telephone number of person to contact in the United Kingdom

M A GUNN

01332 249457

**Warning**

After an application for a patent has been filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977. You will be informed if it is necessary to prohibit or restrict your invention in this way. Furthermore, if you live in the United Kingdom, Section 23 of the Patents Act 1977 stops you from applying for a patent abroad without first getting written permission from the Patent Office unless an application has been filed at least 6 weeks beforehand in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction has been revoked.

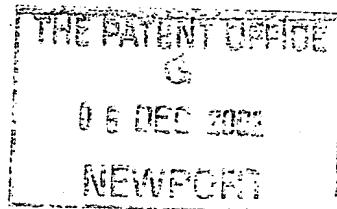
**Notes**

- If you need help to fill in this form or you have any questions, please contact the Patent Office on 08459 500505.
- Write your answers in capital letters using black ink or you may type them.
- If there is not enough space for all the relevant details on any part of this form, please continue on a separate sheet of paper and write "see continuation sheet" in the relevant part(s). Any continuation sheet should be attached to this form.
- If you have answered 'Yes' Patents Form 7/77 will need to be filed.
- Once you have filled in the form you must remember to sign and date it.
- For details of the fee and ways to pay please contact the Patent Office.



7/77

## Statement of inventorship and of right to grant of a patent



The Patent Office

Cardiff Road  
Newport  
South Wales  
NP10 8QQ

1. Your reference

DY3054

2. Patent application number

(if you know it)

0228443.8

06 DEC 2002

3. Full name of the or of each applicant

ROLLS-ROYCE PLC

4. Title of the invention

GAS SUPPLY ASSEMBLY

5. State how the applicant(s) derived the right from the inventor(s) to be granted a patent

BY VIRTUE OF AN AGREEMENT DATED 1 NOVEMBER 2002

6. How many, if any, additional Patents Forms 7/77 are attached to this form?  
(see note (c))

2

I/We believe that the person(s) named over the page (and on any extra copies of this form) is/are the inventor(s) of the invention which the above patent application relates to.

Signature

Date

8. Name and daytime telephone number of person to contact in the United Kingdom

M A GUNN

5.12.2002

M A GUNN

01332 249457

**Notes**

- If you need help to fill in this form or you have any questions, please contact the Patent Office on 08459 500505.
- Write your answers in capital letters using black ink or you may type them.
- If there are more than three inventors, please write the names and addresses of the other inventors on the back of another Patents Form 7/77 and attach it to this form.
- When an application does not declare any priority, or declares priority from an earlier UK application, you must provide enough copies of this form so that the Patent Office can send one to each inventor who is not an applicant.
- Once you have filled in the form you must remember to sign and date it.

Enter the full names, addresses and postcodes of the inventors in the boxes and underline the surnames

RODERICK MILES TOWNES  
177 WATSON STREET  
DERBY  
DE1 3SJ

Patents ADP number (*if you know it*):

IAN TIBBOTT  
5 KEEPERS CLOSE  
BOLEY PARK  
LICHFIELD  
STAFFORDSHIRE  
WS14 9XW

Patents ADP number (*if you know it*):

**Reminder**

**Have you signed the form?**

Patents ADP number (*if you know it*):

ROLLS-ROYCE plc

CASE NO: DY3054

RR TITLE: [REDACTED]

APPLICATION NO:

DATED: 6 DECEMBER 2002

FIRST APPLICATION

DRAFTED BY: S&P FOR Gnn

PATENTS ACT 1977

SPECIFICATION

BLADE COOLING

THIS PAGE BLANK (USPTO)

Blade Cooling

The present invention relates to blade cooling and more  
5 particularly to blade cooling in high temperature turbine  
blades used in jet engines.

Cooling of turbine blades in jet engines is highly  
important in order to maintain structural integrity and  
allow the engine to operate at higher temperatures and  
10 therefore efficiency than would be normally acceptable with  
the materials from which the blade is made. Cooling is  
generally required throughout the turbine blade and of  
particular interest with regard to the present invention are  
the tip shrouds from each blade. Such tip shrouds are  
15 located as indicated in the attached drawing marked "Prior  
Art" in the area marked by circle 100. These turbine blades  
are at relatively high temperature and it will be  
appreciated that unless the temperature is limited there  
will be oxidation and therefore degradation resulting in a  
20 shorter operational life for these blades.

Previously, two techniques have been utilised in order  
to provide tip shroud cooling. Firstly, large numbers of  
internal cooling passages are positioned within areas of the  
tip shrouds where high temperature elevation occurs. Cool  
25 air is passed through these passages from a cooling gallery  
system within the blade. Cooling is efficient but has the  
significant disadvantage of requiring the shroud surface to  
be thickened in order to accommodate the holes which in turn  
increases weight and hence stress levels within the turbine  
30 blade or aerofoil walls upon which the tip shroud is  
located. It should also be understood that drilling of  
these cooling passages or holes in the tip shroud is a  
significant additional manufacturing cost. A second prior  
technique for cooling of turbine blade tip shrouds is by  
35 passing cooling air over the top of the shroud surface on

which turbulators are positioned to increase heat transfer efficiency. Although not as efficient as the first prior technique, the second approach has the significant advantages of reducing manufacturing costs and weight induced stress within the blade. The main disadvantage of the second prior technique is that cooling efficiency is markedly reduced in comparison with the first prior cooling technique due to shroud tip leakage creating highly turbulent (swirling) air flow such that cooling air is rapidly dispersed and diluted prior to reaching the tip blade extremities. In such circumstances, these extremities may overheat and oxidise reducing blade life.

In accordance with the present invention, there is provided a blade cooling arrangement comprising a blade tip including a coolant gallery in use upstream of flow entrainment means, the gallery including release passages to release coolant in use close to the blade tip surface whilst the flow entrainment means entrains that released coolant to facilitate flow isolation from turbulent air created by a leading shroud edge of the blade tip.

Preferably, the gallery has a core hole from a coolant supply and a cavity from which extend the release passages.

Normally, the release passages extend laterally with an open end adjacent the flow entrainment means. Generally, the spacing between the open ends of each release passage and the entrainment means is determined by desired flow rate and entrainment. Typically, the release passages may have a slight downward inclination towards the flow entrainment means.

Preferably, the flow entrainment means comprises upstanding fins to form channels for entrainment of the coolant flow. Normally, the fins are above the height of the release passages. Typically, the fins are perpendicular to the blade tip surface. Generally, each fin will have substantially the same height as other fins. Alternatively,

fins may have different heights, different shapes or presentation angle relative to the release passages for specific coolant entrainment as required for a particular part of the blade tip dependent upon desired cooling efficiency and/or blade structural integrity retention. Normally, the fins provide additional contact surface area for enhanced heat transfer from the blade tip to the coolant flow.

Possibly, the blade tip may include trip strips and/or other heat transfer augmentation features to improve heat transfer to the coolant air flow.

Also in accordance with the present invention there is provided an engine incorporating turbine blades including the present blade cooling arrangement described above.

An embodiment of the present invention will now be described by way of example only with reference to the accompanying drawings in which:

Fig. 1 is a plan view of a blade tip surface;

Fig. 2 is a side view in the direction of arrow A depicted in Fig. 1 of a blade tip;

Fig. 3 is a schematic view in the direction of arrow A depicted in Fig. 1 illustrating air flows; and

Fig. 4 is a schematic view in the direction of arrow B depicted in Fig. 1 of the blade 2 illustrating air flows.

Referring to Figs. 1 and 2 showing a blade tip incorporating a cooling arrangement in accordance with the present invention. The blade tip includes blade shrouds 1 which extend laterally across the blade tip surface. In use, these blade shrouds interengage with a casing of an engine (see Prior Art drawing) in order to provide a labyrinth type edge seal. In accordance with the present invention, a coolant gallery 7 is provided within the structure of the blade such that a coolant supply from a base coolant system provides coolant in the form of air through a core passage 8 to the gallery 7. The gallery 7

releases coolant air over the surface of the blade tip in order to provide cooling. As can be seen, the gallery 7 is positioned downstream of the shroud 1 but upstream of flow entrainment elements 2. Thus, coolant air released from the 5 gallery 7 is entrained by the elements 2 into close proximity with the surface of the blade tip for improved heat transfer to the coolant flow and therefore cooling of the blade tip. Fig. 2 illustrates that the gallery 7 releases the coolant through holes 5 adjacent the 10 entrainment elements 2. As can be seen, typically two release holes or passages 5 are provided for each entrainment channel created by entrainment elements 2. These entrainment elements 2 are generally upstanding fins substantially perpendicular to the blade tip surface 12 and 15 normally extend above the height of the release passages 5 to ensure adequate entrainment of the coolant flow released through those passages 5.

It will be understood in use, that the blade tip will rotate relatively quickly with the turbine blade of which it 20 is a part. Thus, in order to accommodate that rotational flow the entrainment elements or fins 2 are generally angled as depicted in Figs. 1 and 2.

As described previously, with regard to surface cooling of blade tips the leading edge or blade shrouds 1 create 25 turbulent air flow as the blade rotates and that turbulent air flow generally disperses coolant if allowed to interact with the released coolant flow.

In accordance with the present invention by use of a gallery 7 and release passages 5 associated with entrainment 30 elements there is entrainment of the released coolant into a stratified flow. This entrainment is created by the entrainment fins 2 such that the turbulent air flow created by the shrouds 5 is substantially prevented from dispersing the coolant flow adjacent to the blade tip surface 12. In 35 such circumstances, the coolant flow can through heat

transfer more effectively and efficiently cool the blade tip. By increasing the effectiveness of cooling, the blade tip may be cooled with reduced coolant flow so increasing engine performance or enabling the blade tip design to  
5 survive in temperatures which would normally be considered extreme and require internal cooling in accordance with the first prior art cooling approach described above with its associated costs, weight and stress penalties. It should also be understood that the entrainment fins 2 provide  
10 greater surface area contact with the coolant flow for heat exchange and therefore cooling efficiency.

Figs. 3 and 4 schematically illustrate coolant air flows within a blade tip in accordance with the present invention. Thus, coolant air is released through holes 5 into the entrainment channels created by the entrainment elements or fins 2. This released coolant flow is retained in close proximity to a blade tip surface 12 in order to provide cooling of the blade tip. As described previously, air flow over the tip shroud 1, and leading edges of the  
20 blade tip, in the direction of broken arrows 4 is turbulent. However, due to the entrainment elements or fins 2, this turbulent air flow (broken arrows 4) cannot readily impinge or mix with the entrained and released coolant flow through the holes 5 within the channels created between the fins 2.  
25 Thus, the coolant flow is not dispersed or diluted and so remains effective for a longer period of time in order to cool the blade tip. It is rotation of the blade and therefore the blade tip along with the jetting effect of a positive pressure differential which provides the desired entrainment within the channels created by the entrainment elements or fins 2. In short, the entrainment created by these elements 2 acts by an impeller action to force coolant air flow within the entrainment channels created by the elements 2 and this driven flow acts to inhibit penetration  
30 by the turbulent air flows (broken arrows 4) created by the  
35

shrouds 1 and so retains coolant air flow close to the blade surface for cooling purposes rather than allow that coolant air flow to be dispersed and mingled with the warmer turbulent air flows over the shrouds 1 and edges (broken arrows 4).

As illustrated in Fig. 4, the release holes or passages 5 generally extend away from a coolant gallery in order to release coolant flow (arrow head 3) towards the entrainment element 2. Clearly, within the gallery and through the passages 5 there is generally a positive pressure driving the coolant flow out of an opening 14 of the passage 5. Once the coolant flow has exited the opening 14 that pressure differential is released and the coolant can disperse. However, there is a general jet projection towards the entrainment fins 2 as a result of the positive pressure propelling coolant flow and then rotation of the fins 2 with the turbine blade as an impeller will act to "scoop" that coolant flow in order to entrain and drive the coolant flow along the channels created between the entrainment elements or fins 2. That forced air flow generally creates a layer strata such that penetration by the turbulent air flow 4 is inhibited and so dispersal of the coolant flow away from the surface 12 is inhibited such that the cooling function is more efficiently performed.

Generally, as depicted in Fig. 4, it is possible for the coolant flow 3 to be slightly downwardly inclined towards the entrainment created by the fins or elements 2 to ensure good entrainment. However, care should be taken that the angle of inclination is slight such that there is limited "bounce off" of coolant air flow upon the surface 12 contrary to good entrainment and causing dispersal by the turbulent air flows (broken arrow heads 4).

Good entrainment of the coolant flow through the passage 5 and out of opening 14 is a requirement of the present invention. Thus, normally as depicted in the Figs.

the entrainment elements or fins 2 will extend to a height above that of the passages or opening 14.

Normally, as depicted in Figs. 2 and 3 the entrainment elements or fins 2 will be substantially perpendicular to the blade tip surface 12. However, these elements or fins 2 could be shaped for improved coolant flow entrainment. For example, the elements or fins 2 could include overhang features to facilitate scoop capture and therefore entrainment of the coolant flow presented through the passages 5 and opening 14.

As indicated previously, normally the entrainment elements or fins 2 will be arranged in an angular configuration as more clearly depicted in Fig. 1 which is consistent with the rotational direction of the blade on which the blade tip is located. Such angling will improve coolant flow entrainment and therefore flow strata resistance to penetration and impingement by the turbulent air flow 4.

The embodiment depicted with respect to the Figs. is of a rearward concave (suction side) part of a blade tip. However, the present invention could also be incorporated in any position on the shroud where temperature conditions and geometry allows. It is the creation of a positive coolant air flow entrainment within the channels created by the entrainment elements or fins 2 which ensures resistance to impingement by the turbulent air flows and so greater cooling efficiency by that coolant air flow over the blade tip surface.

The entrainment elements or fins 2 are machined into the blade tip surface and normally that part of the blade tip surface from which the shroud 1 is formed. These elements or fins 2 can be specifically machined at any desired angled, shape or height in order to provide the best performance for cooling of the blade tip surface through air bled or leaking through the passages 5. Alternatively,

entrainment elements could be separate components appropriately secured to the blade tip. Generally, a consideration of the rotational speed will be taken such that the elements or fins 2 will be substantially perpendicular to the coolant flow leakage swirl direction as the blade rotates and as indicated previously will have a height above the opening 14 of the passages 5. In order to further enhance the heat transfer within the channels between the entrainment elements 2 ripple or trip strips or other heat transfer co-efficient augmentation structures can be provided for heat exchange with the coolant flow.

By the present invention a surface cooling technique is provided to ensure adequate cooling of the blade tip. As indicated previously, surface cooling has the advantage of a lower weight addition along with reduced stress levels and manufacturing costs in comparison with specific provision of a large number of coolant passages and openings in the actual blade tip structure wall thickness. In such circumstances, the width 6 of the blade tip can be thinner as this thickness need not incorporate the passages and openings for coolant release whilst maintaining sufficient structural integrity to resist distortion or disintegration in use. In short, the entrainment elements or fins 2 allow increased cooling efficiency with surface released coolant flow by entrainment and retaining that coolant flow adjacent to the surface 12 for cooling performance.

The specific height, shape and angular orientation of the entrainment elements or fins 2 may be consistent throughout the blade tip surface or varied dependent upon specific cooling requirements or necessity to achieve higher localised strength or cooling in the blade tip.

Whilst endeavouring in the foregoing specification to draw attention to those features of the invention believed to be of particular importance it should be understood that the Applicant claims protection in respect of any patentable

9

feature or combination of features hereinbefore referred to and/or shown in the drawings whether or not particular emphasis has been placed thereon.

Claims

1. A blade cooling arrangement comprising a blade tip  
5 including a coolant gallery in use upstream of flow entrainment means, the gallery including release passages to release coolant in use close to the blade tip surface whilst the flow entrainment means entrains that released coolant to facilitate flow isolation from turbulent air created by a  
10 shroud or leading edge of the blade tip.
2. An arrangement as claimed in claim 1 wherein the gallery includes a cavity from which the release passages extend.
3. An arrangement as claimed in claim 1 or claim 2 wherein  
15 the release passages extend laterally towards the flow entrainment means.
4. An arrangement as claimed in claim 1, 2 or 3 wherein the release passages have a slight downward inclination towards the flow entrainment means and in use project the  
20 coolant flow in that slight downward inclination.
5. An arrangement as claimed in any preceding claim wherein the flow entrainment means comprises upstanding fins to form channels for entrainment of the coolant flow.
6. An arrangement as claimed in claim 5 wherein the fins  
25 extend above the height of the release passages.
7. An arrangement as claimed in claim 5 or claim 6 wherein the fins are substantially perpendicular to the blade tip surface.
8. An arrangement as claimed in any of claims 5, 6 or 7  
30 wherein each fin has substantially the same height.
9. An arrangement as claimed in any of claims 5 to 7 wherein the fins have different heights and/or shapes and/or presentational angles relative to the respective release passages for specific coolant entrainment as required for a  
35 particular part of the blade tip dependent upon desired

cooling efficiency and/or blade structural integrity.

10. An arrangement as claimed in any of claims 5 to 9 wherein the fins provide additional contact surface area for enhanced heat transfer to the coolant air flow.

5 11. An arrangement as claimed in any preceding claim wherein the flow entrainment means define channels through which the coolant flow is driven in use by rotation of the blade tip.

10 12. An arrangement as claimed in any preceding claim wherein the blade tip includes ripple or trip strips and/or other heat transfer augmentation features to improve heat transfer between the coolant air flow and the blade tip.

15 12 A blade cooling arrangement substantially as hereinbefore described with reference to the accompanying drawings.

13. An engine incorporating turbine blades having a blade cooling arrangement as claimed in any preceding claim.

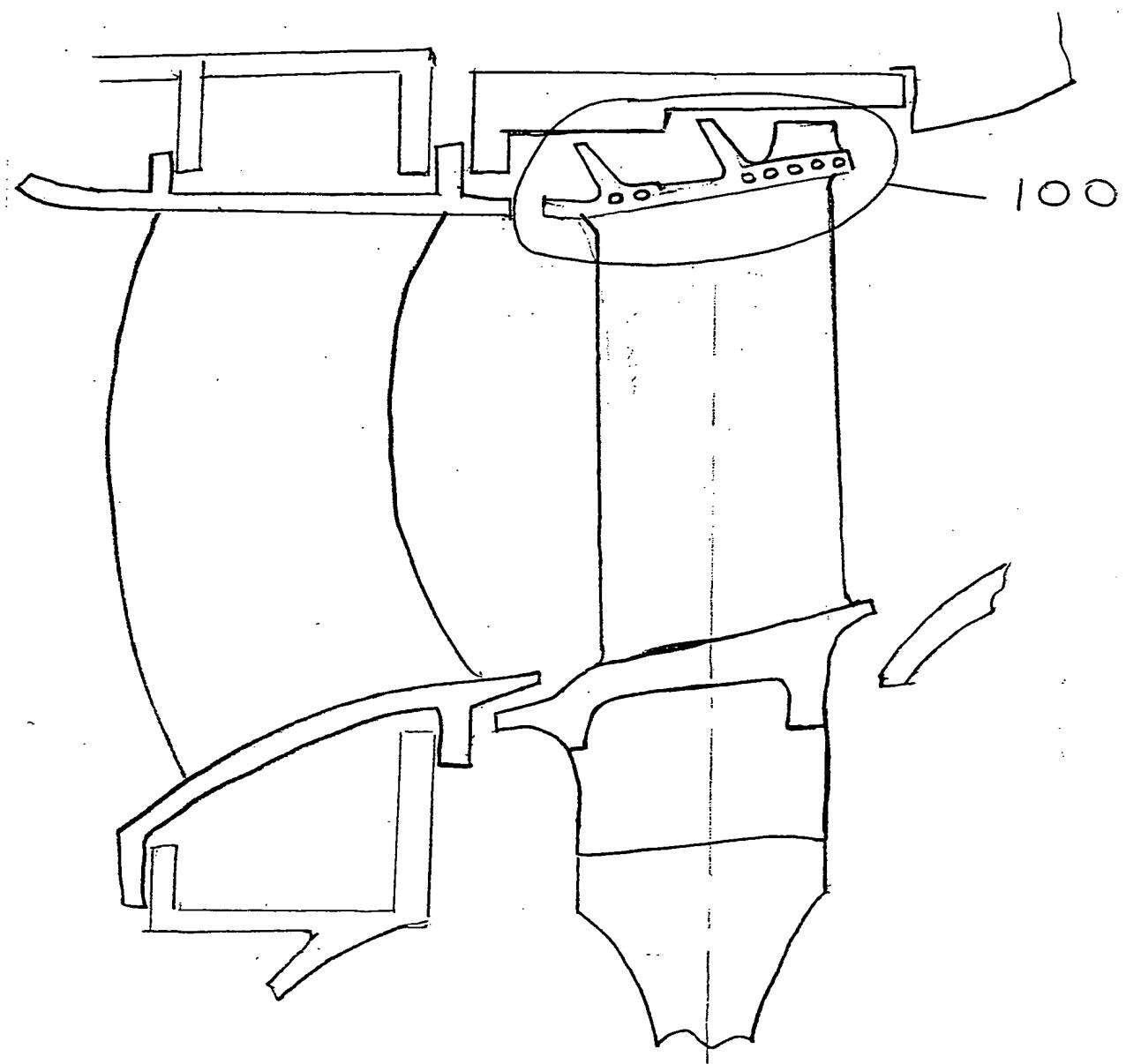
14. Any novel subject matter or combination including novel subject matter disclosed herein, whether or not within the 20 scope of or relating to the same invention as any of the preceding claims.

AbstractA Blade Cooling Arrangement

5

Turbine blades used in jet engines generally require cooling in order to achieve desired engine performance. Cooling of blade tip areas is difficult due to the limited space available such that thickening tip areas in order to 10 allow passages and holes to be incorporated adds to weight and therefore stressing along with causing additional manufacturing costs. The present cooling arrangement includes coolant release passages 5 which present coolant flow to coolant entrainment elements or fins 2 such that the 15 coolant flow is entrained close to the blade tip surface 12. Thus, turbulent air flow caused by adjacent shrouds and edges are inhibited from diluting the coolant flow and therefore reducing thermal efficiency.

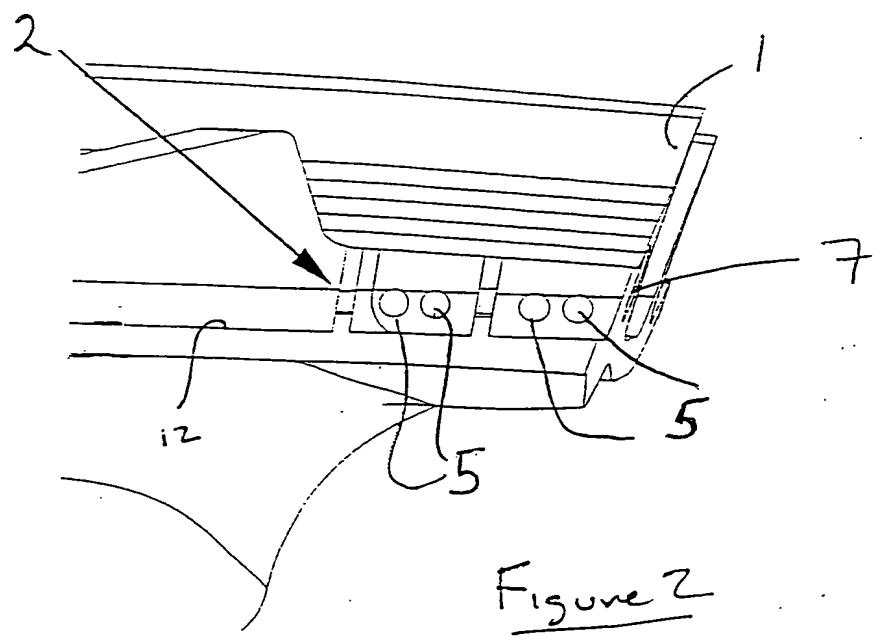
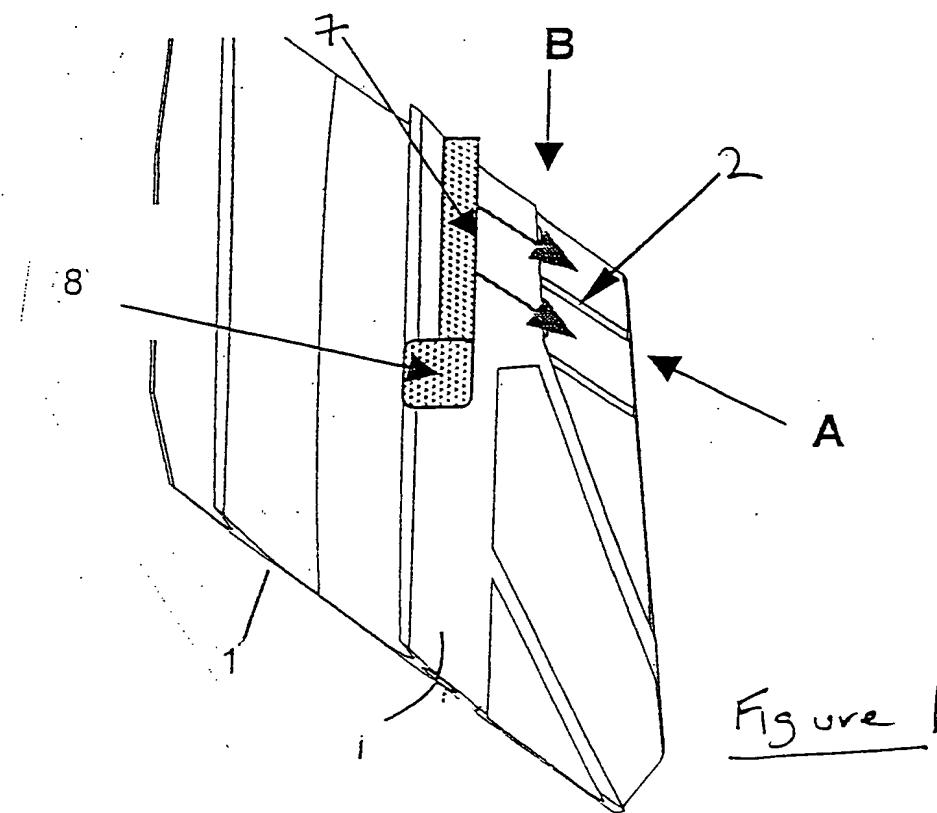
1/3



Prior Art

**THIS PAGE BLANK (USPTO)**

2/2



**THIS PAGE BLANK (USPTO)**

3/3

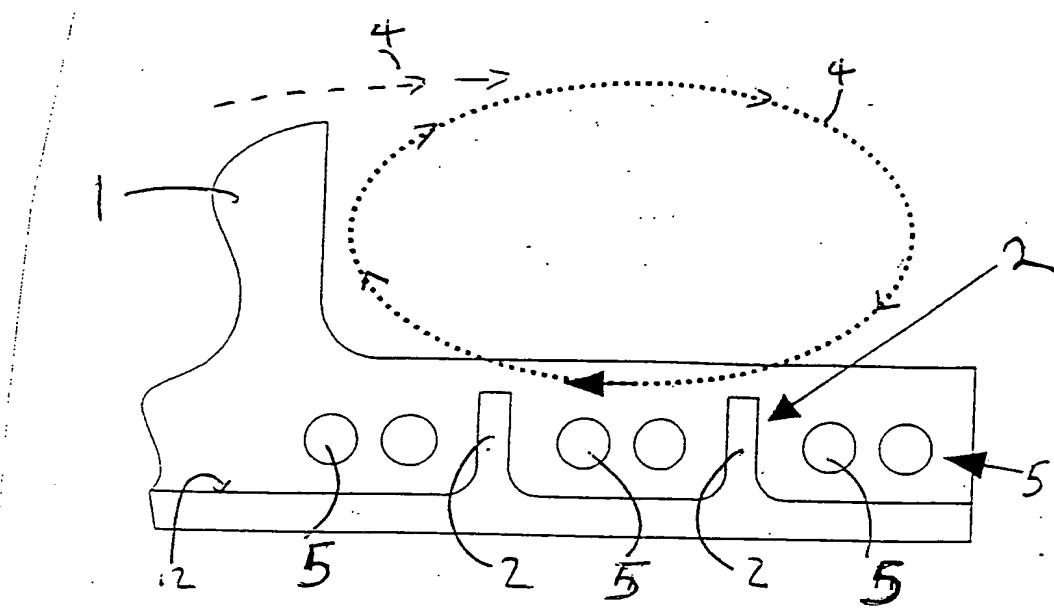


Figure 3

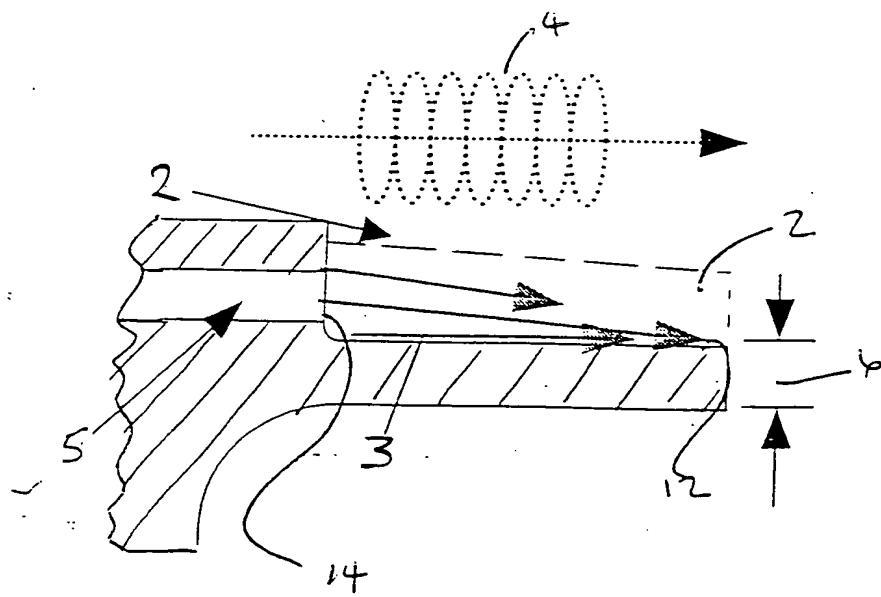


Figure 4

**THIS PAGE BLANK (USPTO)**